

1 **DIRECT-LIGHT ILLUMINATING BACKLIGHT UNIT WITH A**
2 **REFLECTIVE STRUCTURE FOR A LIQUID CRYSTAL DISPLAY**

3 **BACKGROUND OF THE INVENTION**

4 1. Field of the Invention

5 The present invention relates to a direct-light illuminating backlight
6 unit with a reflective structure for a liquid crystal display (LCD), and more
7 specifically to an illuminating backlight unit providing a planar light source
8 with homogenous luminance to improve the image quality of an LCD.

9 2. Description of Related Art

10 Liquid crystal displays (LCDs) are lightweight, slim and do not emit
11 harmful radiation, etc. so the LCD is becoming more popular than the CRT
12 display. The LCD basically has a liquid crystal panel and an illuminating
13 backlight unit. Since the liquid crystal panel cannot emit light, the illuminating
14 backlight unit is a necessary element of the LCD.

15 There are two types of illuminating backlight unit, generally speaking,
16 the edge-light backlight unit and the direct-light backlight unit. The edge-light
17 units are generally slimmer in size. However, the direct-light units have other
18 advantages, such as higher brightness and better brightness uniformity.

19 With reference to Fig. 4, the edge-light backlight unit comprises a
20 tubular lamp (60), a reflective sheet (62), a light guide plate (61) and an optical
21 assembly (not numbered). The tubular lamp (60) is mounted inside a reflector
22 (601). The light guide plate (61) has an edge (not numbered) exposed to the
23 tubular lamp (60). The light guide plate (61) is located between the optical
24 assembly and the reflective sheet (62). The reflector (601) projects light

1 radiated from the tubular lamp (60) into the light guide plate (61). The light
2 guide plate (61) is configured to transmit light from the tubular lamp (60)
3 across the viewing area and, with the help of the reflective sheet, effectively
4 deflect light towards the optical assembly. The optical assembly is composed of
5 a diffuser sheet (63) and prism sheets (64) and is located between a liquid
6 crystal panel (50) and a light guide plate (61). When the light passes through
7 the optical assembly, the light is smeared and dispersed, and forms a uniform
8 planar light source for the liquid crystal panel (50).

9 In the edge-light backlight unit, tubular lamp is mounted at the edge of
10 the light guide plate so the illuminating backlight unit is slim, generally
11 speaking. However, for large size LCDs, the edges of a light guide plate does
12 not provide enough light entrance area for forming a bright enough planar
13 illuminating surface. Especially for applications of a LCD TV, say for example.

14 With reference to Fig. 5, a conventional direct-light backlight unit in
15 accordance with the prior art comprises a case (70), multiple tubular lamps (71)
16 and a diffuser plate (72). The case (70) has a back (701) and a front opening
17 (702). The tubular lamps (71) are mounted inside the case, and align with the
18 back (701), as illuminating sources. The front opening (702) is covered by a
19 diffuser plate (72) to disperse and smear the emitting light from the lamps, and
20 to make it a homogeneous planar illuminating unit.

21 Without proper treatment with the diffuser plate (72), the lamps (71)
22 would be clearly visible from the backlight unit. Specifically, brighter areas
23 (not numbered) correspond to the lamps (71), and dimmer areas (not numbered)
24 exist between adjacent lamps (71). Therefore, the diffuser plate (72) must be

1 mounted on the case (70) over the opening (702). The diffuser plate (72), like a
2 screen, can disperse the light from multiple tubular lamps (71) evenly when the
3 diffuser plate is far enough from the tubular lamps (71). If the diffuser plate (72)
4 is placed too close to the lamps (71), the diffuser plate cannot disperse the light
5 properly, thus the bright and dim areas are clearly visible. Therefore, the direct-
6 light backlight unit cannot be made to be slim.

7 To further increase the brightness (or luminance) of the planar light
8 source, the back (701) of the case (70) is covered with a highly reflective layer
9 (703) to redirect part of the light that radiates backwards from the tubular lamps
10 (71) towards the front. The reflective layer (703) does not, however,
11 discriminately project light towards dimmer areas between the tubular lamps
12 (71). With reference to Fig. 2A, the brightness difference at the front opening
13 (702) is still obvious.

14 Thus concluding from above, the direct-light backlight units can provide
15 large size LCDs with high brightness. However, the multiple tubular lamps
16 (straight or looped in shape) emit light radiantly. Hence, in the viewing area on
17 the display where is direct in front of the lamps forms a brighter region, while,
18 area in between the lamps forms a dimmer region. The unevenly distributed
19 brightness across the viewing area of a liquid crystal display has an adverse
20 effect on the quality of image shown.

21 The present invention provides a direct-light illuminating backlight unit
22 for a liquid crystal display to mitigate or obviate the aforementioned problems.

23 SUMMARY OF THE INVENTION

24 An objective of the present invention is to provide a planar, direct-light

1 illuminating backlight unit with homogenous brightness to increase the image
2 quality of a liquid crystal display.

3 Another objective of the present invention is to provide a low profile,
4 slim direct-light illuminating backlight unit.

5 Other objectives, advantages and novel features of the invention will
6 become more apparent from the following detailed description when taken in
7 conjunction with the accompanying drawings.

8 BRIEF DESCRIPTION OF THE DRAWINGS

9 Fig. 1 is a partial cross-sectional view of an illuminating backlight unit
10 in accordance with the present invention;

11 Fig. 2A is a plot of luminance across a distance perpendicular to the
12 lamps in direction of a direct-light backlight unit without reflective protrusion
13 on the back reflective surface;

14 Fig. 2B is a plot of luminance across a distance perpendicular to the
15 lamps in direction of a direct-light backlight unit with reflective protrusion on
16 the back reflective surface in accordance with the present invention;

17 Figs. 3A to 3D are bottom views of the illuminating backlight unit with
18 lamp arrangements in accordance with the present invention;

19 Fig. 4 is a cross-sectional view of an edge-light backlight unit assembly
20 with a liquid crystal panel in accordance with the prior art; and

21 Fig. 5 is an illustration of a direct-light backlight unit in accordance
22 with the prior art.

23 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

24 An illuminating backlight unit in accordance with the present invention

1 has a reflective structure to effectively project reflected light onto dimmer
2 region. Therefore, the illuminating backlight unit has homogenous luminance
3 across the viewing area.

4 With reference to Fig. 1, the illuminating backlight unit has a thickness
5 (not numbered), a case (20), at least one light-emitting source (22), a reflective
6 layer (not numbered) and a light emitting face (not numbered) and optionally a
7 diffuser plate (23).

8 The case (20) has a frame (21), a back (24), and a front opening (211).
9 The light emitting source (22) is mounted inside the case (20) align with the
10 back (24), and a liquid crystal panel (not shown) is mounted in front of the
11 illuminating backlight unit over the front opening (211) of the case (20). With
12 further reference to Figs. 3A to 3D, the light-emitting source (22) can be a
13 straight tubular lamp or looped tubular lamp. The looped tubular lamp can be
14 either in W shape, U shape, etc. On the light emitting face of a backlight unit,
15 when the lamp (22) radiates light, the further away from the lamp has the lower
16 illumination, thus forms uneven brighter regions (100) and dimmer regions
17 (101). The brighter regions (100) are areas immediately in front of the lamps
18 (22), and the dimmer regions are areas in between the lamps (101).

19 The reflective layer is mounted on the back (24) or formed integrated
20 with the back (24). The reflective layer (not numbered) is composed of multiple
21 reflective protrusions (40). Each reflective protrusion (40) corresponds to a
22 lamp (22) and has at least one inclined face (41). In this embodiment, each
23 reflective protrusion (40) has one salient (42) and two inclined faces (41). The
24 salient (42) is aligned with the lamp (22), and each inclined face (41) is to

1 project reflected light onto an adjacent dimmer region (101). Each inclined face
2 (41) can be a flat, concave or convex surface.

3 Light (L1) radiated backward from the lamp (22) strikes the reflective
4 layer and redirected forward as reflected light (L2). The reflected light (L2) is
5 projected onto the dimmer region (101) by the inclined faces (41), which
6 increases the brightness of the dimmer region. Therefore, the light from the
7 lamp (22) can be effectively and evenly emit through the front opening (the
8 light-emitting face) of the illuminating backlight unit.

9 To further adjust the distribution of luminance across the light-emitting
10 face (viewing area), a diffuser plate (23) may be mounted on the frame (21)
11 over the front opening (211) to disperse the emitting light evenly. Therefore,
12 the illuminating backlight unit can provide a planar light source with
13 homogenous luminance. Since the luminance differences in between the
14 brighter areas (100) and the dimmer areas (101) on the light emitting face is
15 decreased by the help of the reflective protrusions (40), the diffuser plate (23)
16 can be mounted closer to the lamp (22), and thus reduces the thickness of the
17 illuminating backlight unit. In addition, a diffuser sheet (not shown) or prism
18 sheets (not shown) can be laid on top to the diffuser plate (23) to further
19 disperse the emitting light from the backlight unit.

20 With reference to Figs. 2A and 2B, the illuminating backlight unit in
21 accordance with the present invention uses the reflective layer with multiple
22 reflective protrusions, so the luminance distribution has shallower nulls than
23 the prior art of conventional backlight.

24 Based on the forgoing description, the illuminating backlight unit in

1 accordance with the present invention provides an emitting light with
2 homogenous luminance across the light-emitting face (front opening) so the
3 liquid crystal display may show images with good quality. Further, the
4 brightness of the emitting light is first being averaged by the reflective
5 protrusions so the distance between the diffuser plate and the lamp can be
6 reduced, and thus reduces the total thickness of the illuminating backlight unit.

7 Even though numerous characteristics and advantages of the present
8 invention have been set forth in the foregoing description, together with details
9 of the structure and function of the invention, the disclosure is illustrative only,
10 and changes may be made in detail, especially in matters of shape, size, and
11 arrangement of parts within the principles of the invention to the full extent
12 indicated by the broad general meaning of the terms in which the appended
13 claims are expressed.